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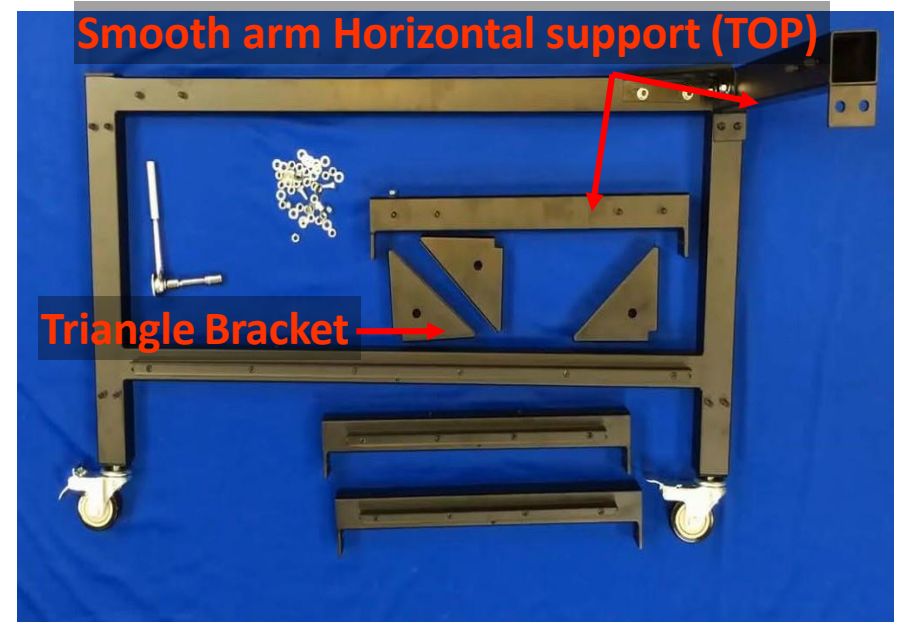
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brother

**STAND ASSEMBLY:
Step by Step Photo
Instructions**

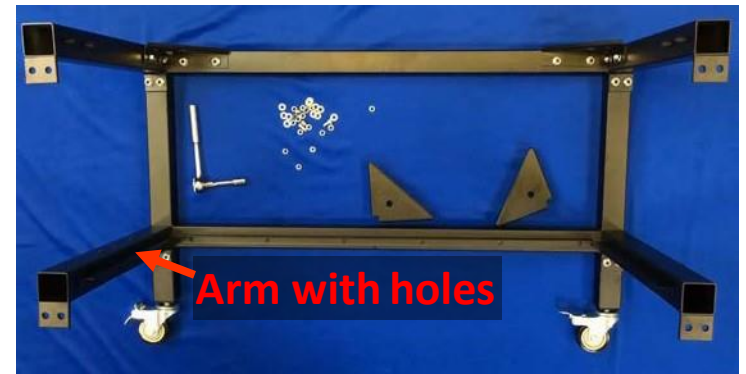
Step 1

- Lay back frame assembly on a flat level area.
- 1st, Install smooth arm horizontal support (These will be supports for the stand top section).
- 2nd, Install a triangle bracket into the corner. Install a washer and nut onto each of the four posts for the triangle bracket. Note the brackets are meant to face certain directions only.
- You may now also install washers and nuts onto the horizontal support where it meets the back frame.



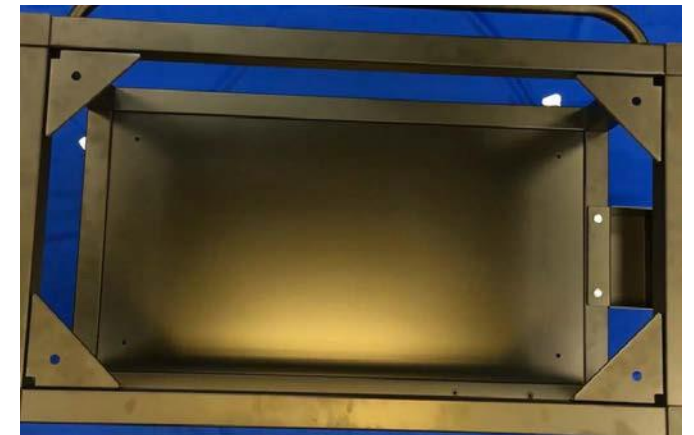
Step 2

- Repeat the process from step one with on the opposite side top horizontal support and triangle bracket. When putting in the triangles it helps to tilt the support arm back slightly to get the triangle seated.
- For the bottom horizontal supports you will need to use them in the indicated way as on picture three.
- The one support arm with the holes in an offset position will go on the left side of the stand. These additional holes should face upwards when the stand is set on it's wheels.
- You will add the arms and lock down with washers and nuts.



Step 3

- Mount the entire front section on the stand by lining up the bolts with each of the support arms holes.
- Remember to install the triangle brackets here as well for each side on the top.
- With the frame together make sure that each post has a washer and nut. Then tighten all of them to snug fit only. Do not overtighten or put excessive pressure on them as this can cause a bolt to snap.
- With the frame now firm; flip the stand up and install the waste tray on the left side of the stand.
- Lastly slide the board that came with the stand into the support lips on the bottom section of stand making a small table support.



Step 4

- To use the stand for the printer you will need at least four people to pick up the printer and set it onto the stand as indicated both in the quick setup manual and here in the illustration to the right.
- Only grab the printer in areas with the arrow markings. Note the LCD panel has one on each side.
- When placing the printer; each of the black feet of the printer will sit on a triangle support on the stand.

