



# DIGITAL LINE TECHNICAL INFORMATION

Scan the QR code below with your smartphone to access step by step video instructions & website links for each of these technical procedures.

## PALLET MOVEMENT

Lost Pallet Recovery Process



<https://bit.ly/4dNP3L7>

Sensors Not Detecting Pallets



<https://bit.ly/3yPvfID>

Belts Not Moving



<https://bit.ly/3WWmowC>

Replacing Motors



<https://bit.ly/3Y2wtTL>

Source Pressure Too Low



<https://bit.ly/4cxtXQj>

## SYNERGY SPRAY

Spray Valves Sticking



<https://bit.ly/3TOHZTx>

Replacing Synergy Carriage



<https://bit.ly/4e800IA>

Synergy Air Valve Replacement

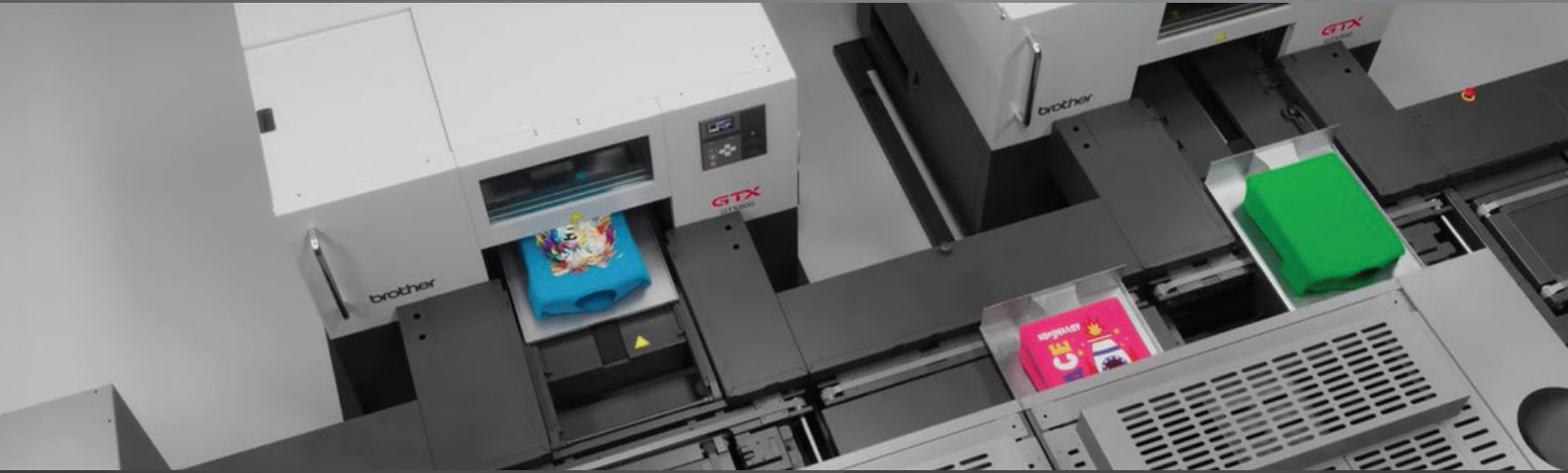


<https://bit.ly/3WRmfLa>

Replacing Carriage Belts



<https://bit.ly/47RGcGs>



## COMMUNICATION

System Communication Error

Drones Not Communicating



<https://bit.ly/3XdPGsd>



<https://bit.ly/4dTWP0v>

## FIREFLY HEATING

Replacing Bulbs

Camera Not Communicating



<https://bit.ly/3N93jCY>



<https://bit.ly/3ZKwqnK>

## GTX600

GTX6 Error 5904

GTX6 Error 6008



<https://bit.ly/47h4UzY>



<https://bit.ly/3Xhn7sm>

