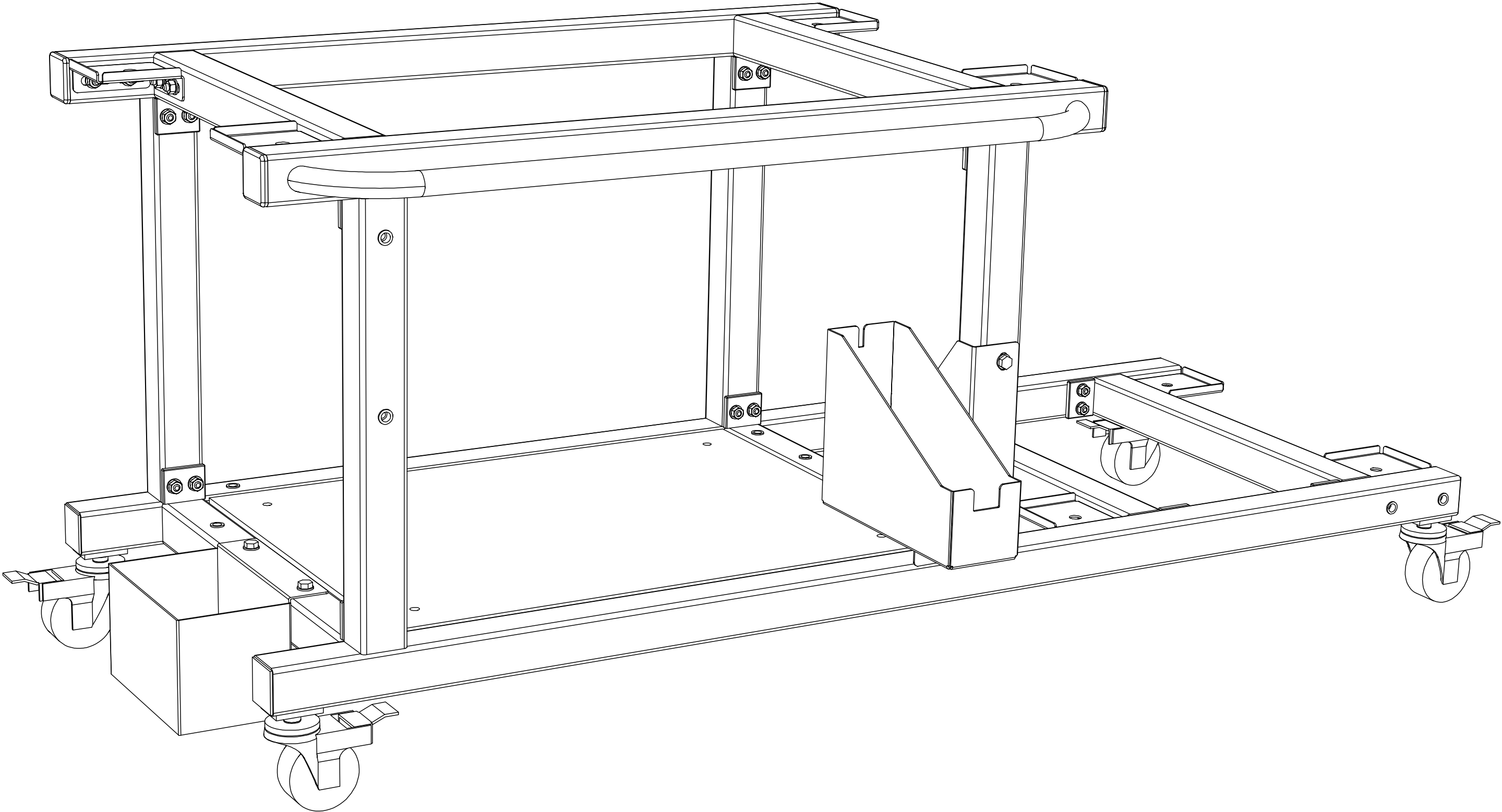
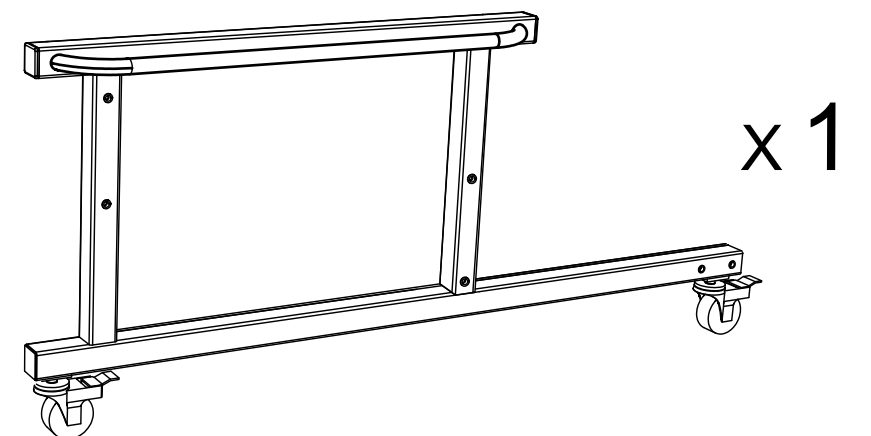
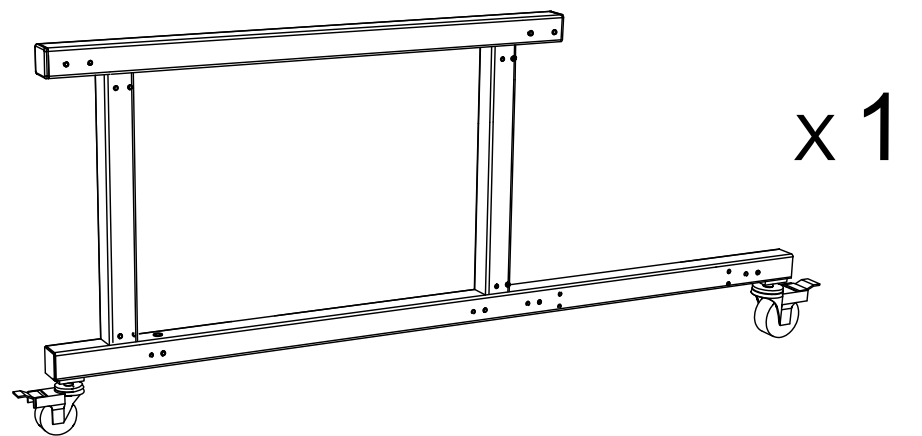
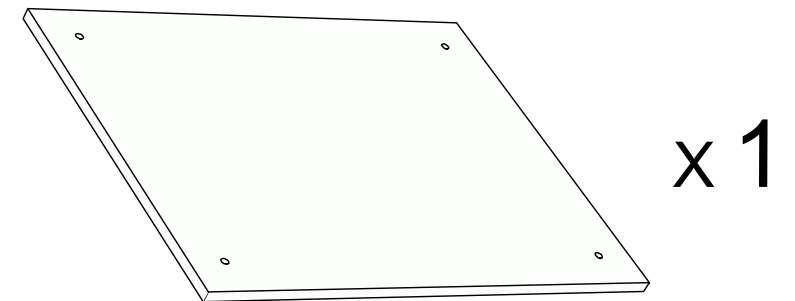
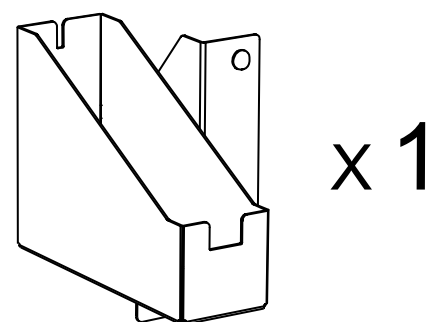
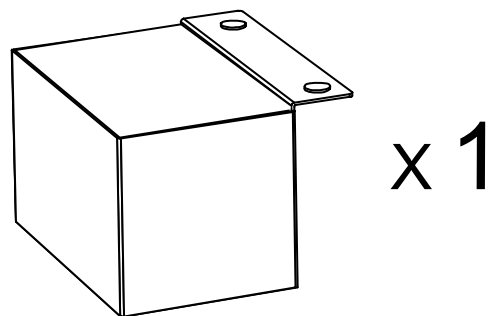
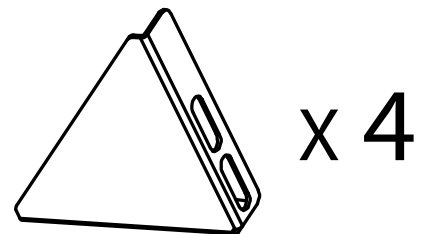
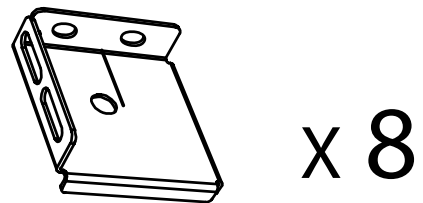
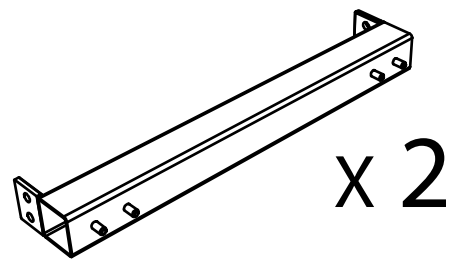
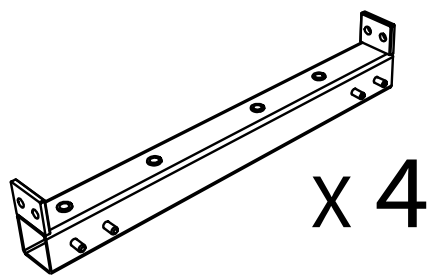
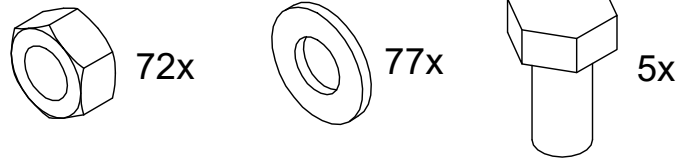


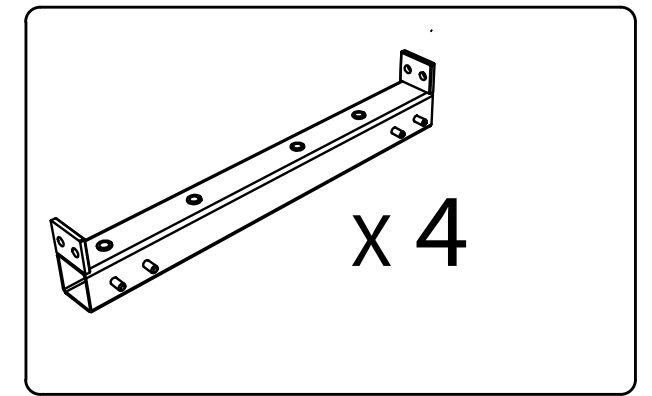
GTXpro Bulk Stand



Items Included



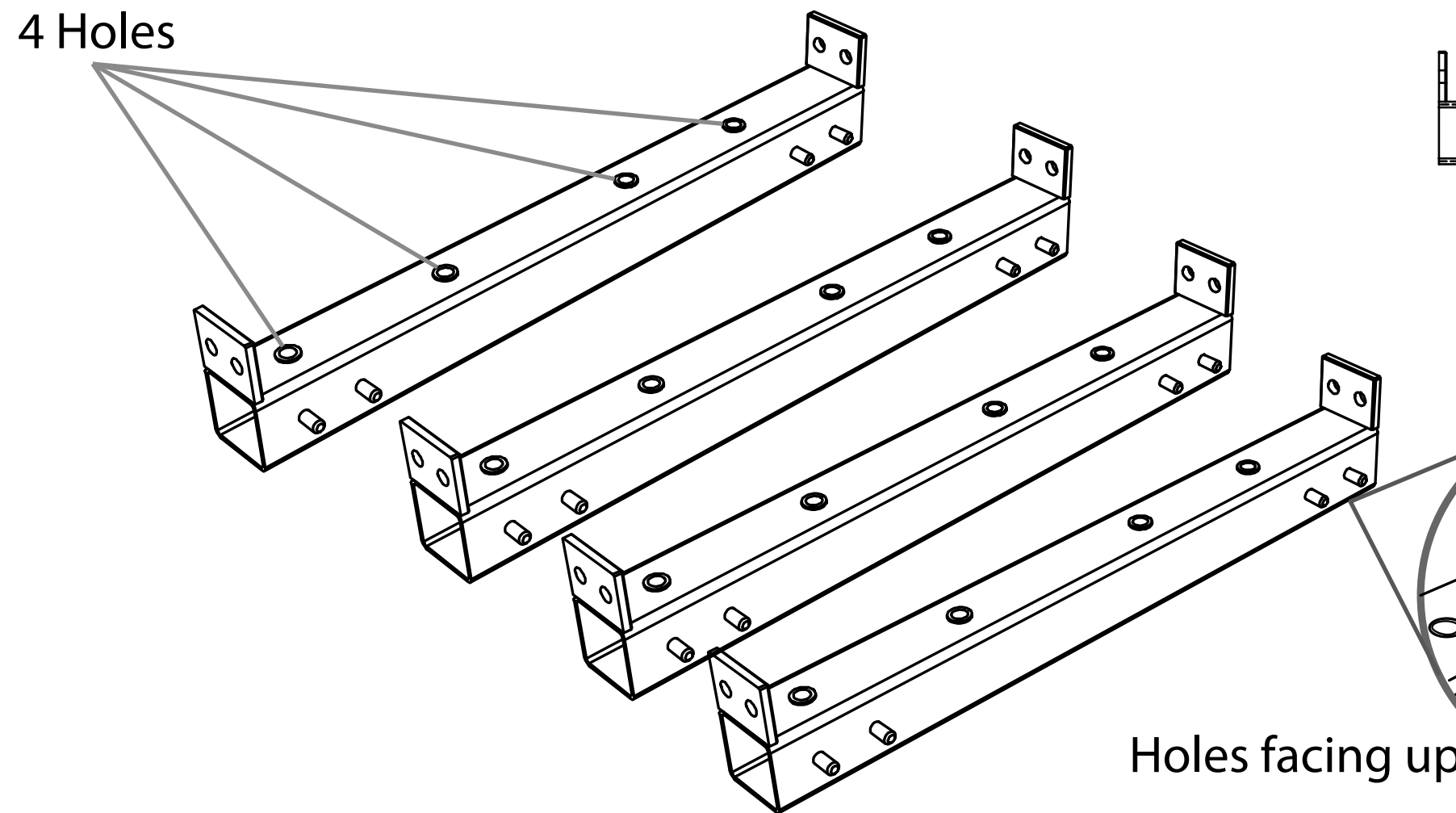
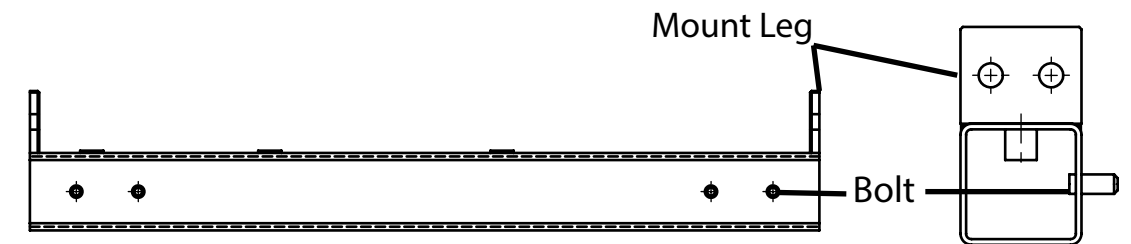
LOCATE PRINTER SUPPORT ARMS



4 Holes

Top View

Side View



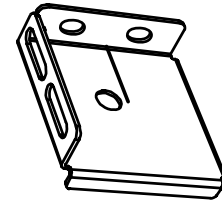
Leg facing up

Bolts face out
the side

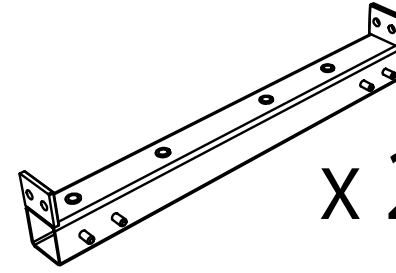
Holes facing up

Locate these four cross member bars Labeled ① and ② shown above. Note this piece has four holes that face upwards; and bolts that face out the side, in the direction shown, when the mount legs of each cross member are faced upwards.

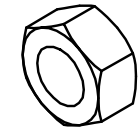
UPPER PRINTER SUPPORT ARM ASSEMBLY



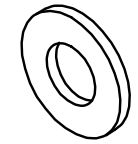
x 4



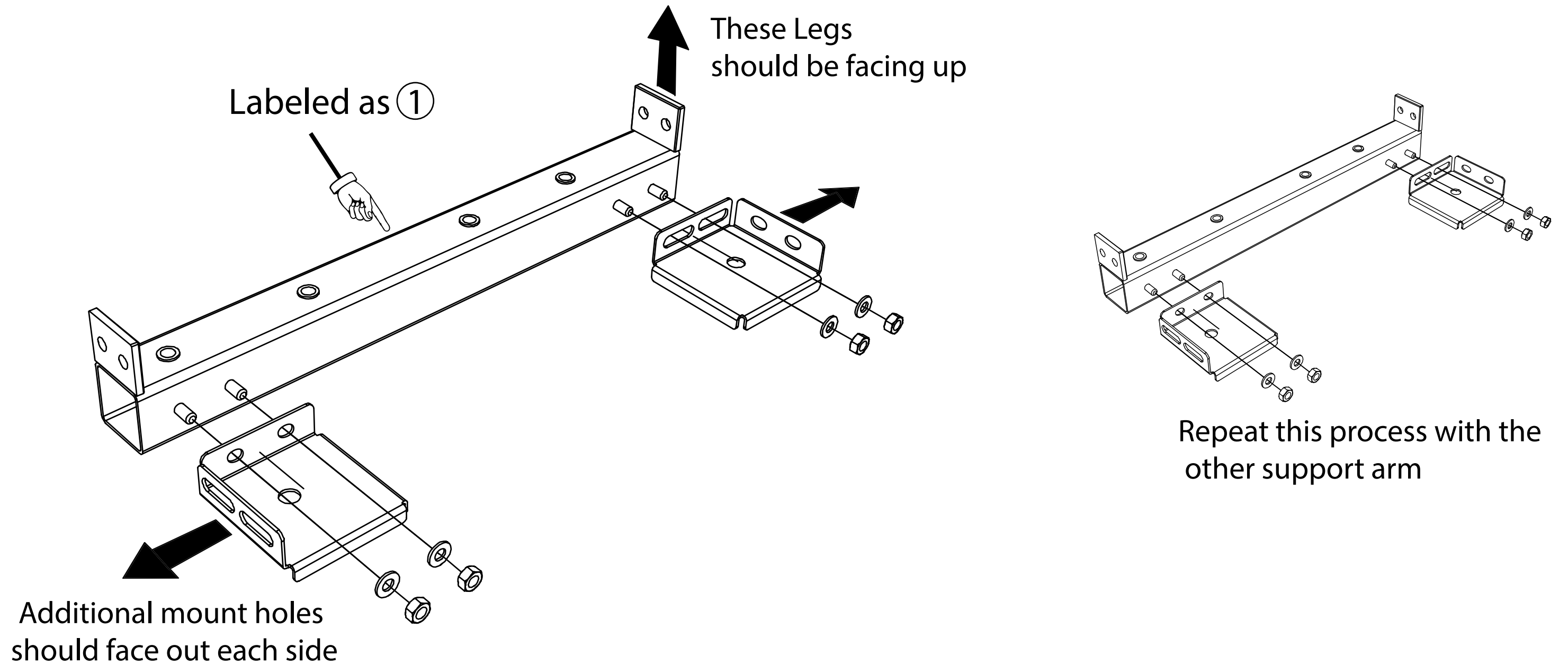
x 2



x 8

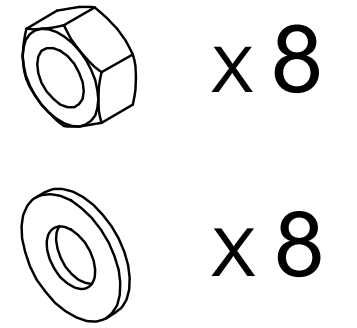
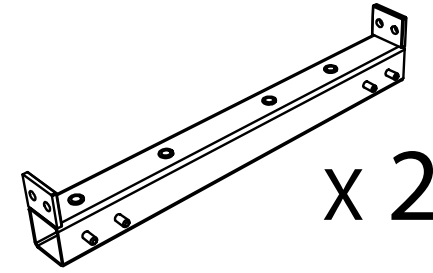
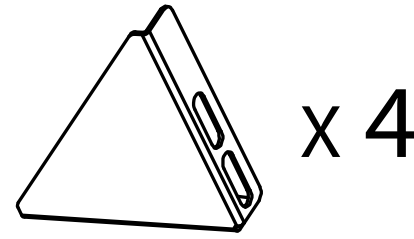


x 8



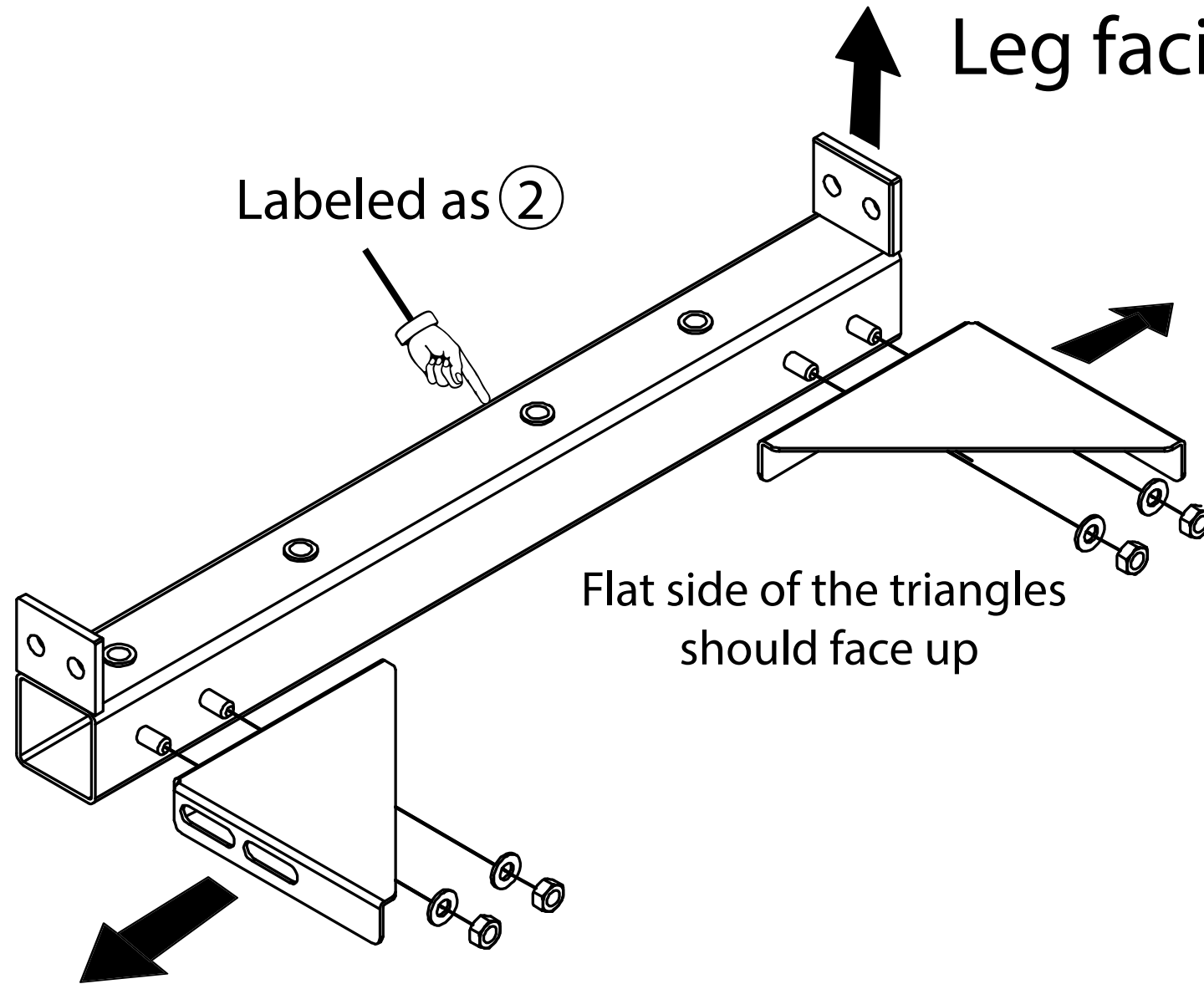
Take four of the square mount brackets and attach two each to the support arms labeled as ① using washers and nuts. The nut only needs to be hand tight or started for now. Please note the outward direction of the extra holes on the brackets.

LOWER PRINTER SUPPORT ARM ASSEMBLY



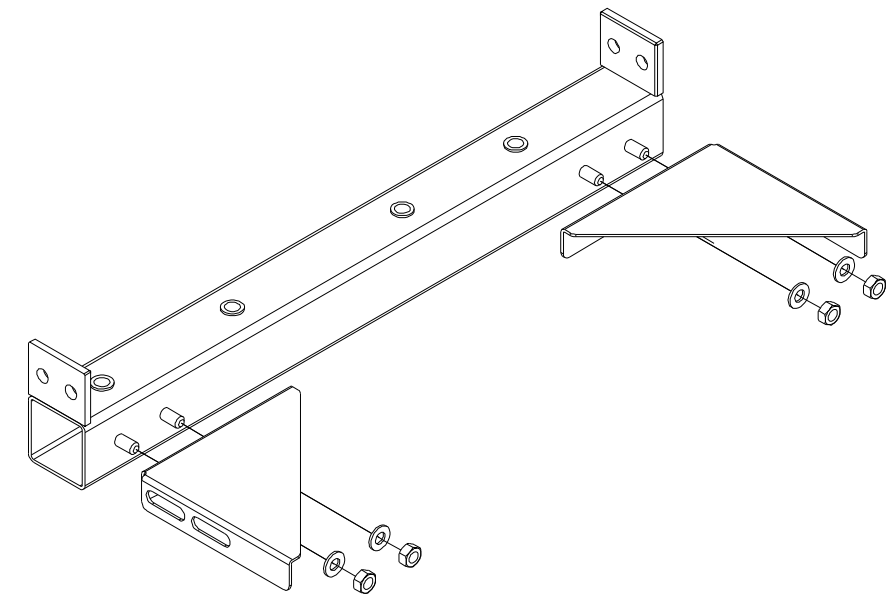
Leg facing up

Labeled as ②



Flat side of the triangles
should face up

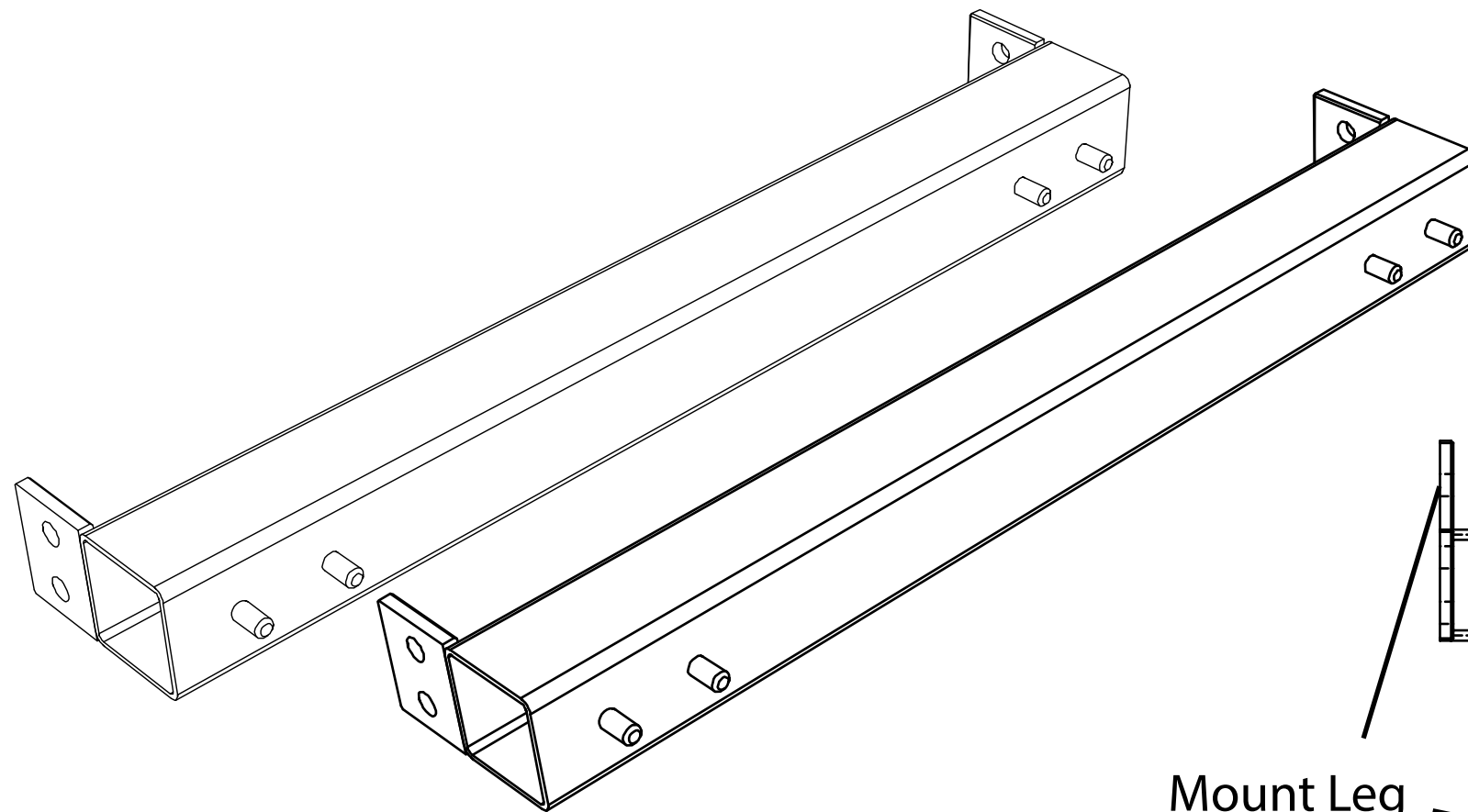
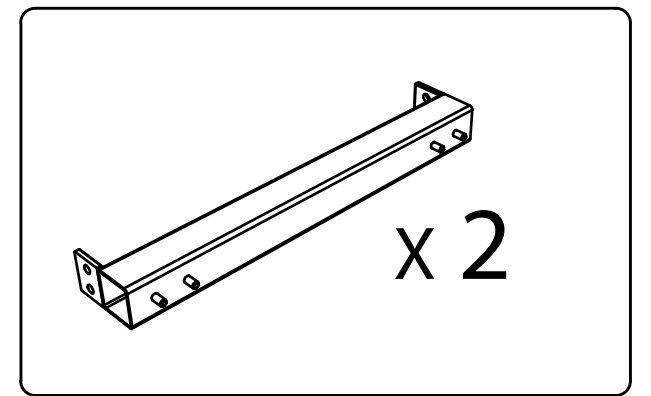
Additional mount holes
should face out each side



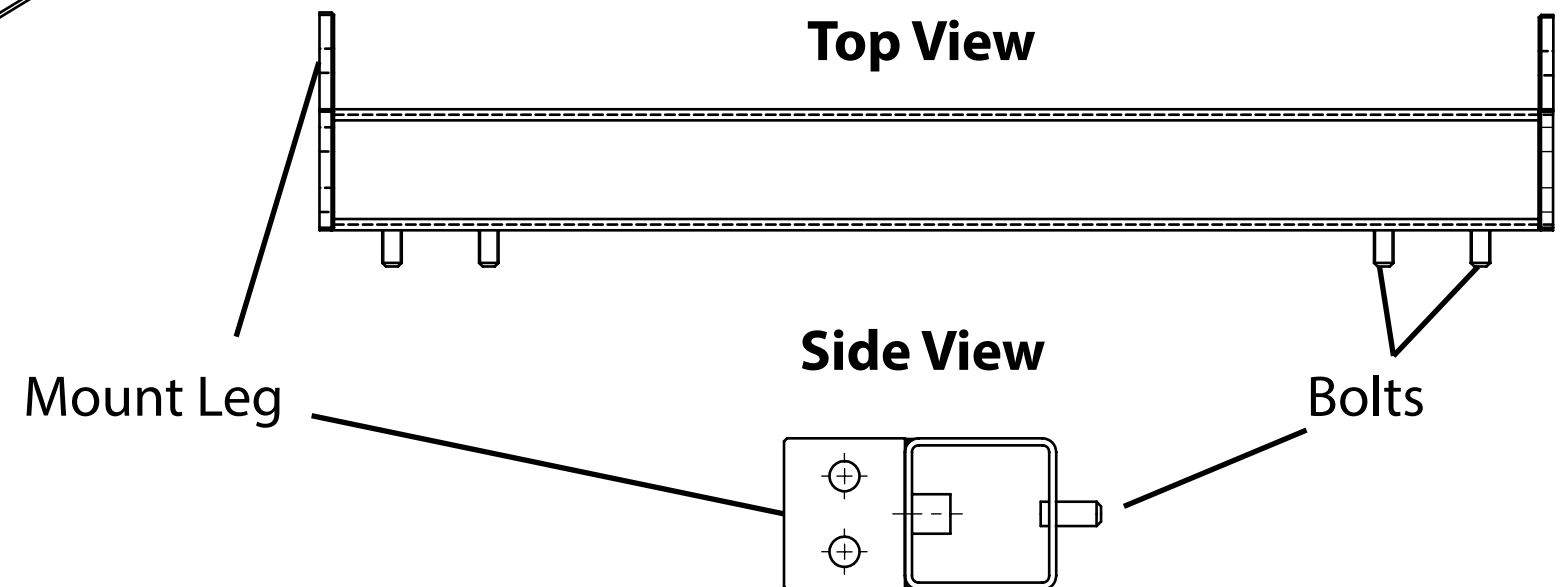
Repeat this process with the
other support arm

Next take four of the triangle mount brackets and attach two each to two of the printer support arms labeled as ② using washers and nuts. The nut only needs to be hand tight or started for now. Please note the outward direction of the extra holes on the brackets.

**LOCATE BULK
DEVICE SUPPORT
ARMS**

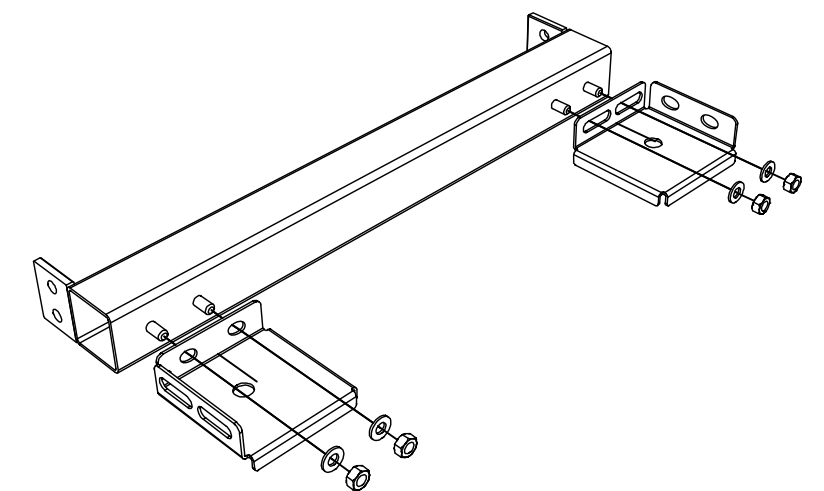
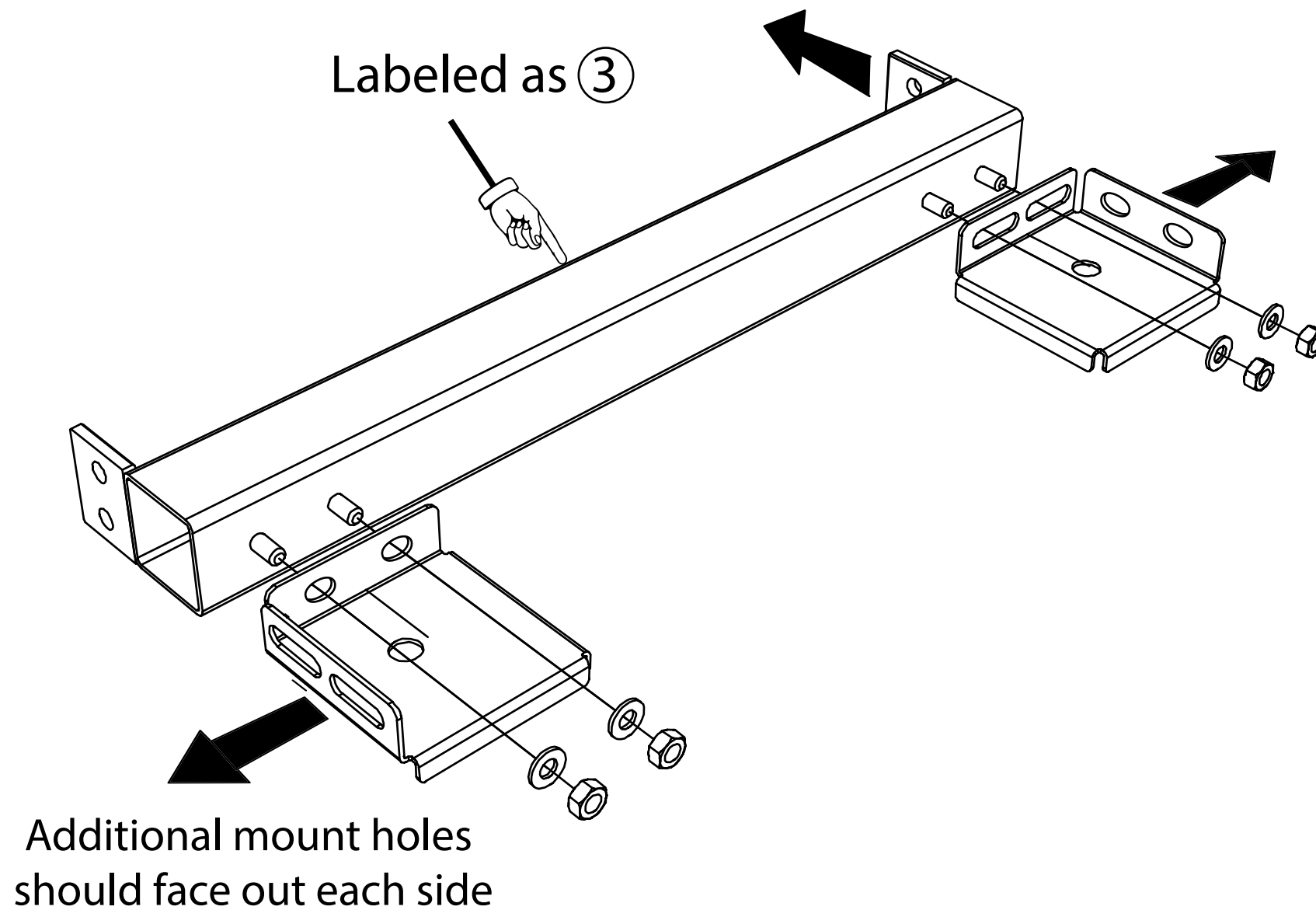
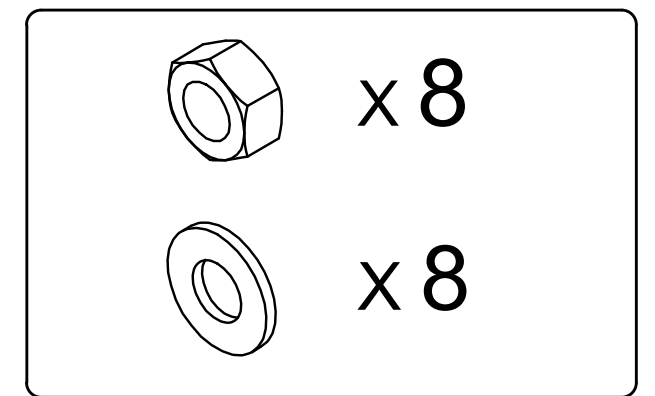
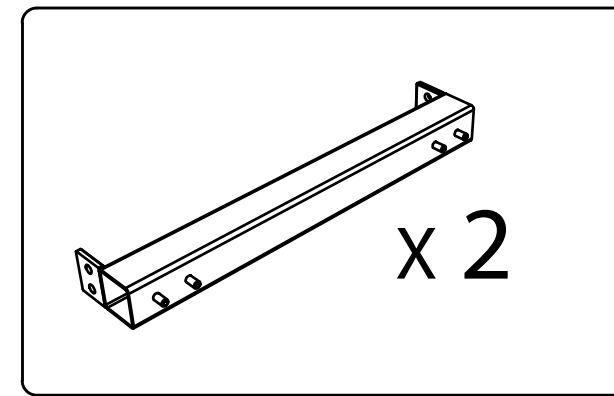
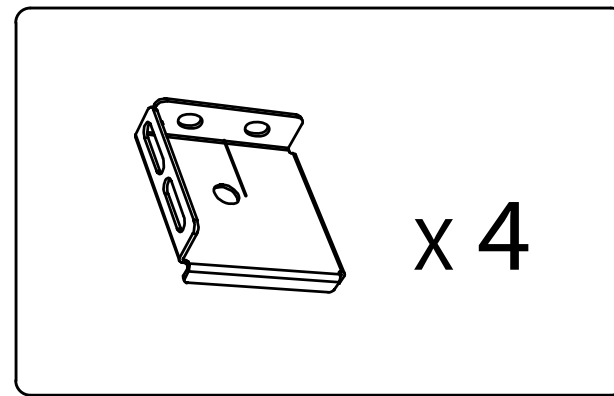


Mounting legs face one way and the bolts face the opposite directions.



Locate these two cross member bars labeled as ③ shown above. Note these cross members have legs and bolts that face in opposite directions.

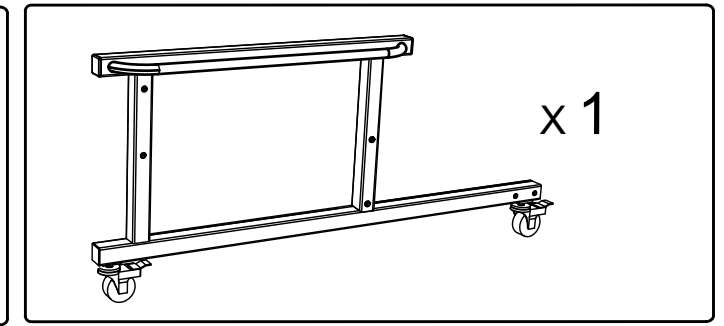
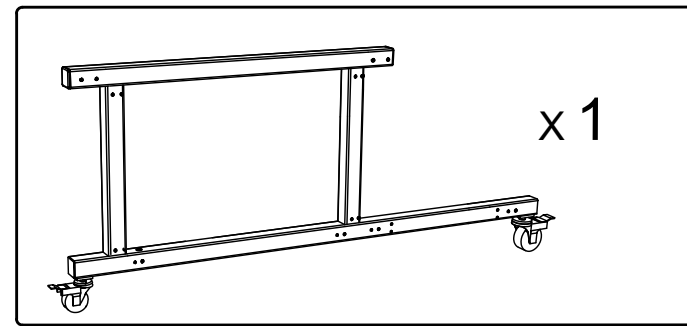
BULK DEVICE SUPPORT ARMS ASSEMBLY



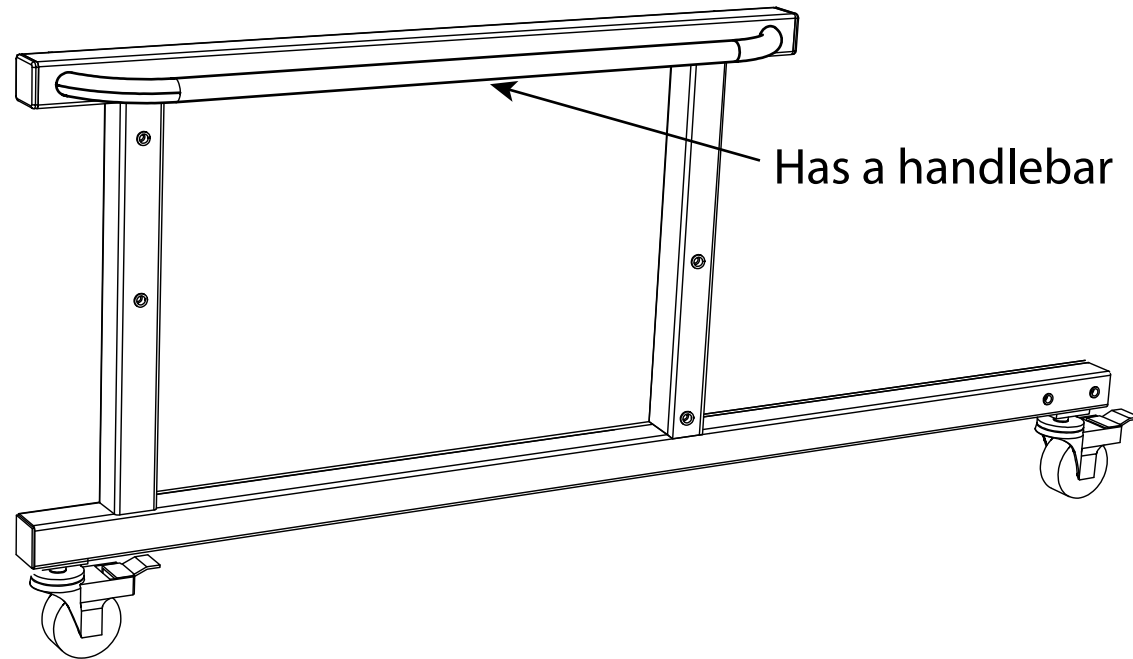
Repeat this process with the
other support arm

Take four of the square mount brackets and attach two each to two of the printer support arms labeled as ③ using washers and nuts. The nut only needs to be hand tight or started for now. Please note the outward direction of the extra holes on the brackets.

LOCATE FRONT AND BACKSIDE RAIL ASSEMBLIES

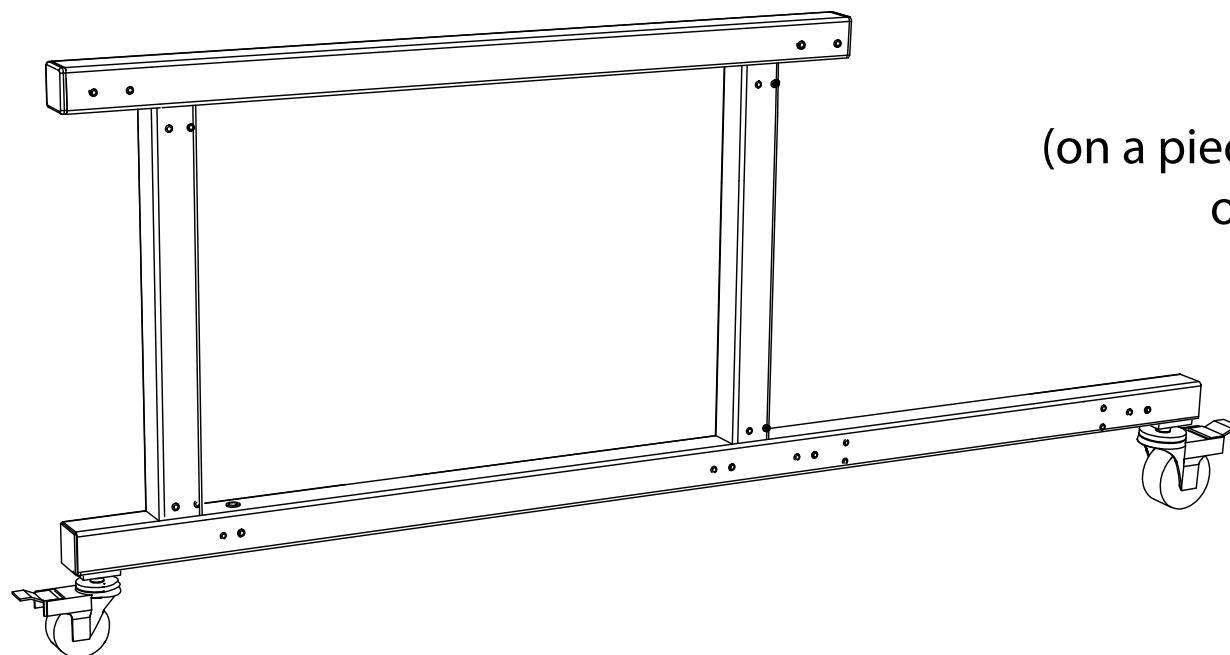


Frontside Railing Assembly

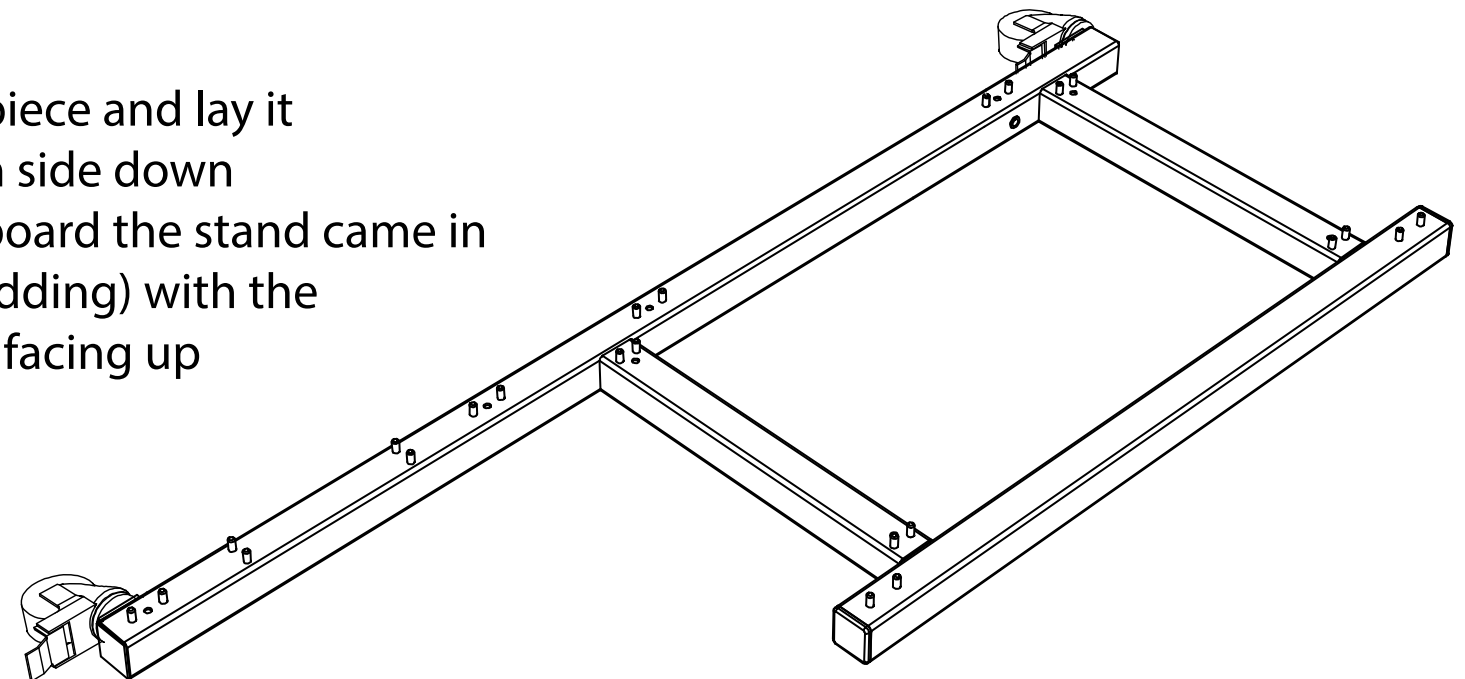


Set aside for now, we will come back to it in a moment.
Note, it has a handlebar on the front of it which makes it
different from the backside railing.

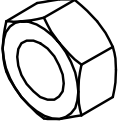
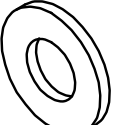
Backside Railing Assembly



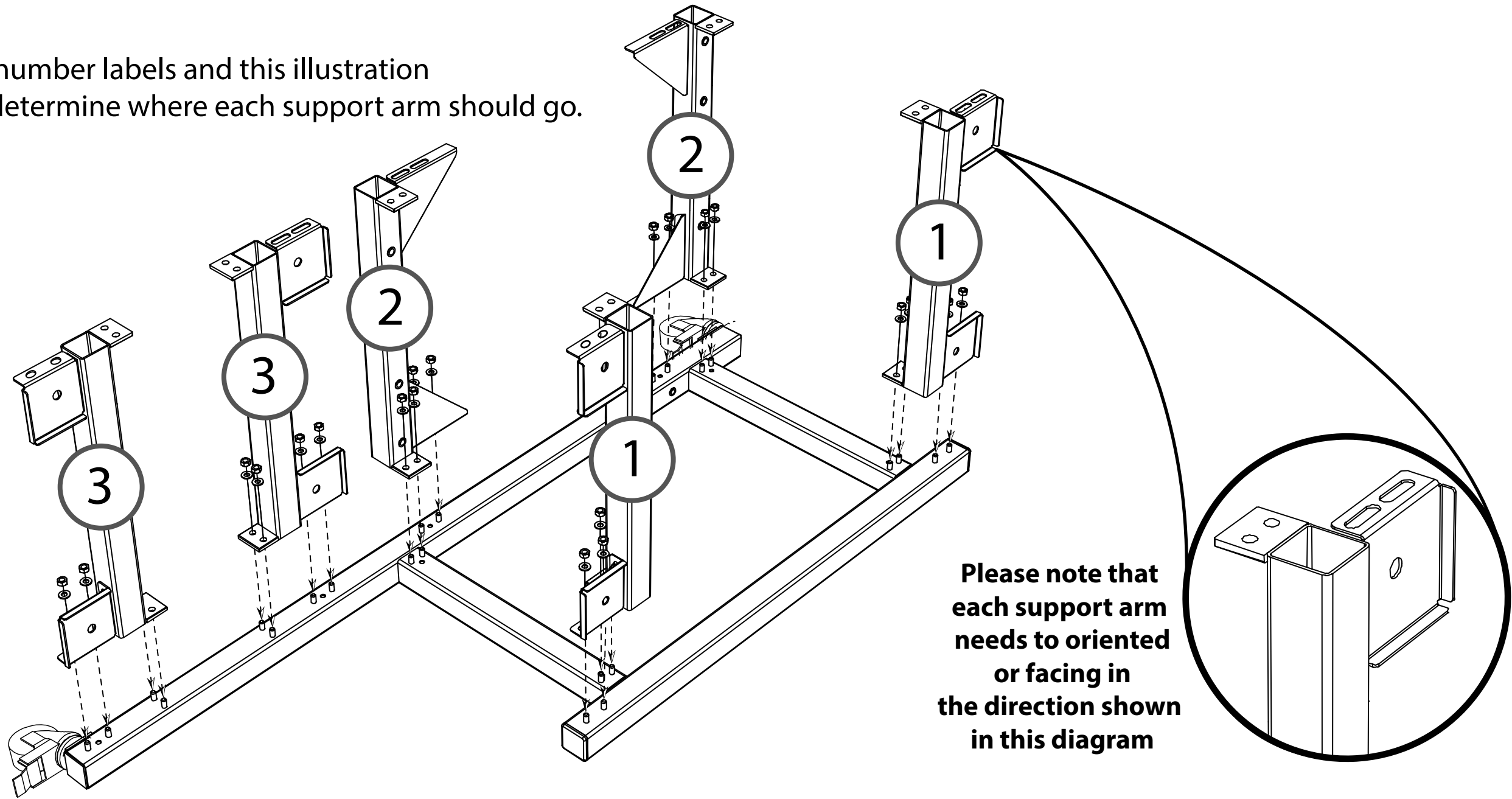
Take this piece and lay it
smooth side down
(on a piece of cardboard the stand came in
or other padding) with the
bolts facing up



ADD THE SUPPORT ARMS TO THE BACKSIDE RAIL ASSEMBLY

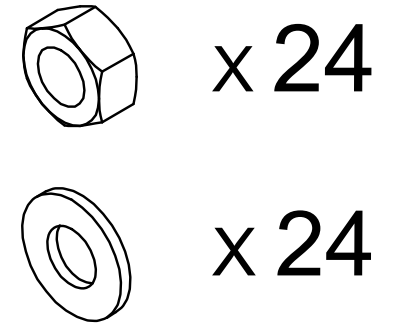
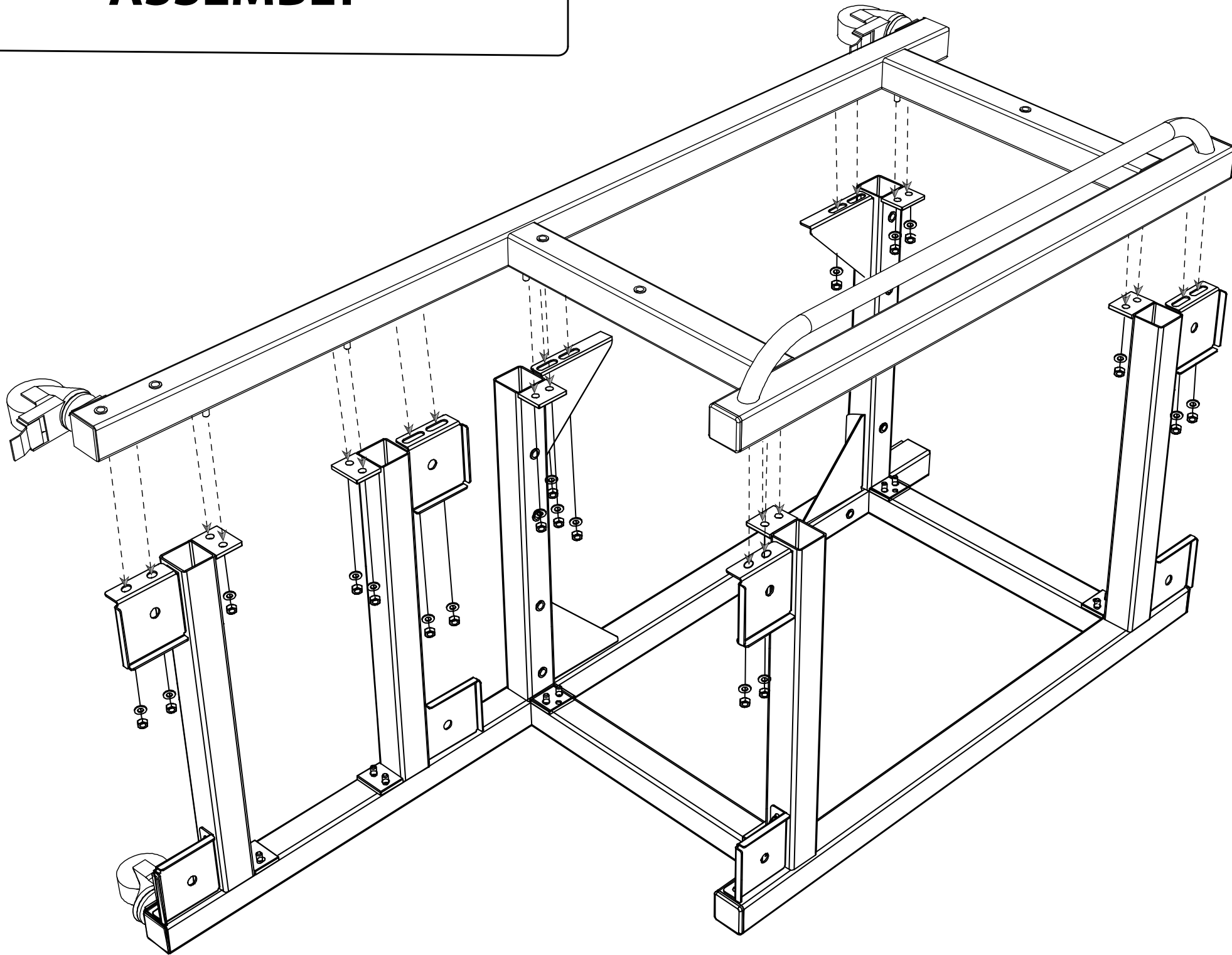
-  x 24
-  x 24

Use the number labels and this illustration to help determine where each support arm should go.



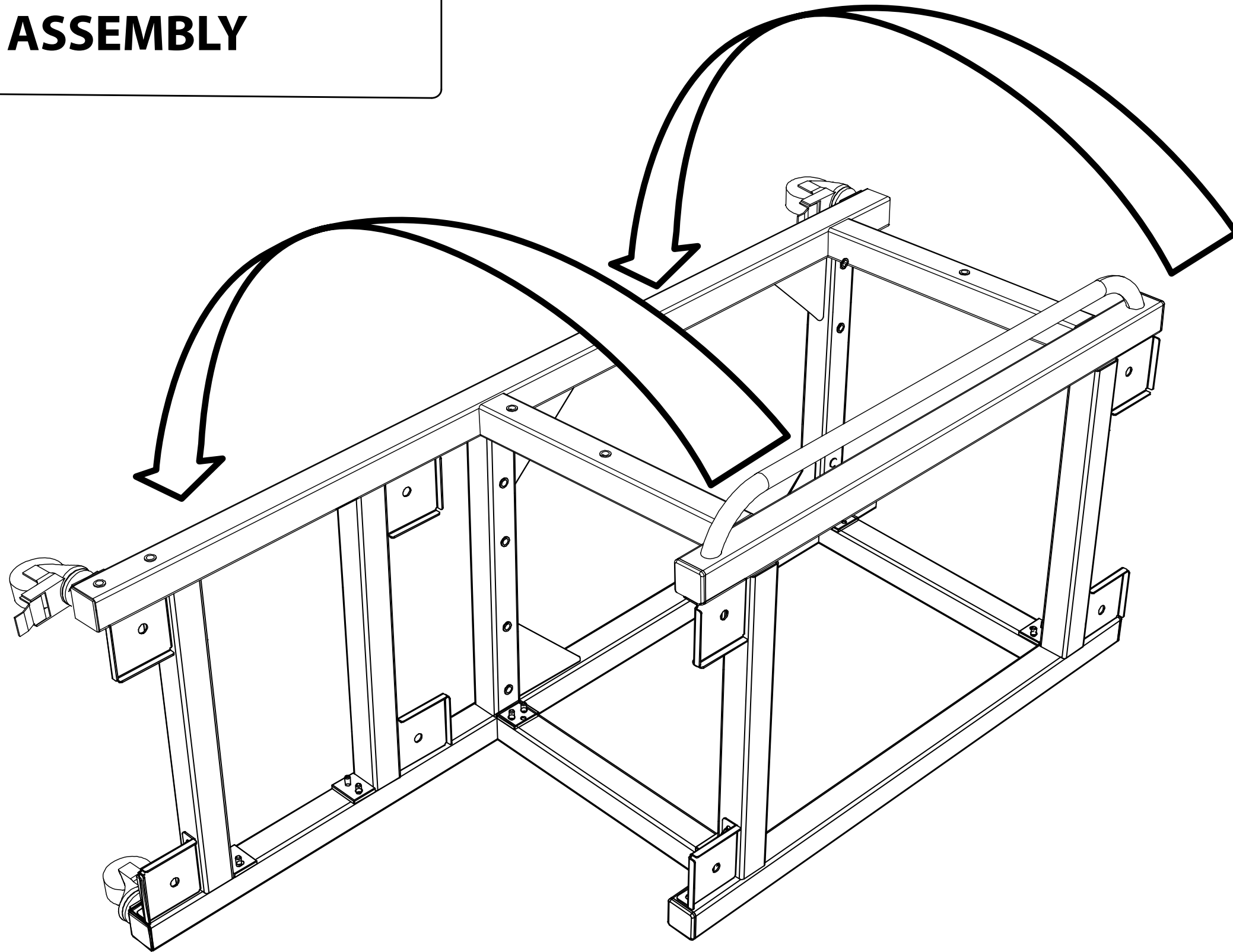
In this step, take the arm assemblies and seat them onto the back of the stand. Each arm needs to be placed in the orientation shown in this illustration. You can use the labels - 1, 2, and 3 to help you understand where each leg should go. Use washers and nuts to fasten each arm and mount down to the stand. Do not over tighten or use excessive force hand tight by wrench is enough.

ADD THE FRONT RAIL ASSEMBLY



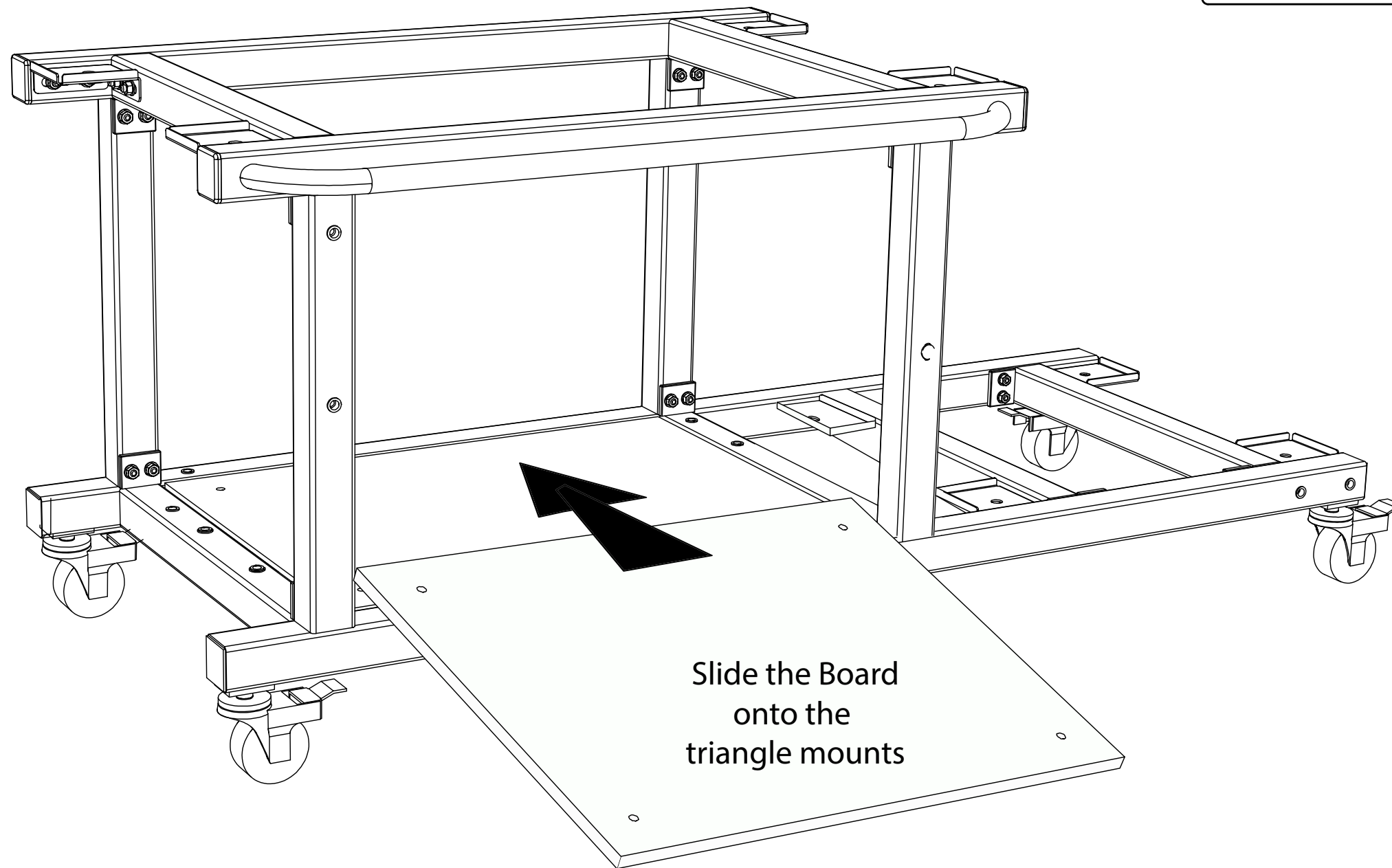
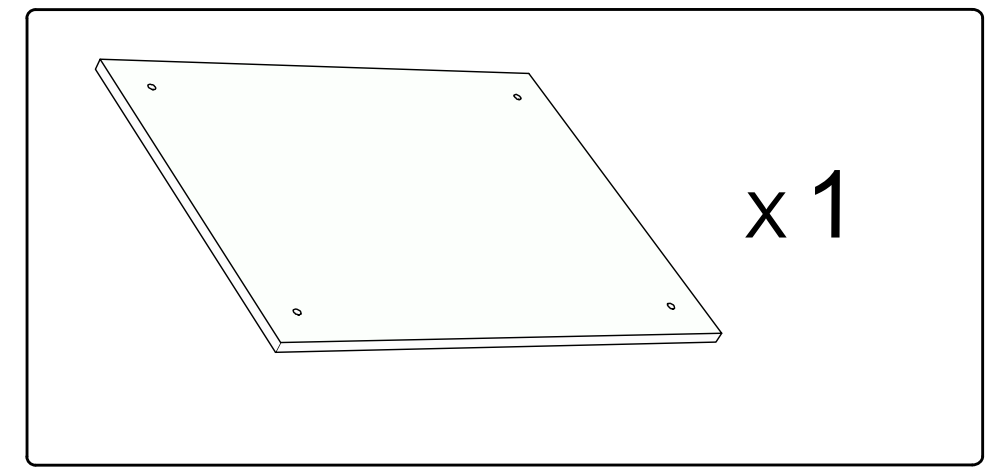
Next take the front rail assembly and set it down onto the support arms ensuring that you line up and pass the bolts through all the mounts. Then take a washer and nut and secure each in place. You want to tighten by wrench until snug; do not overtighten. You now want to ensure all mount brackets that were hand tight are also fastened snug tight.

ADD THE FRONT RAIL ASSEMBLY



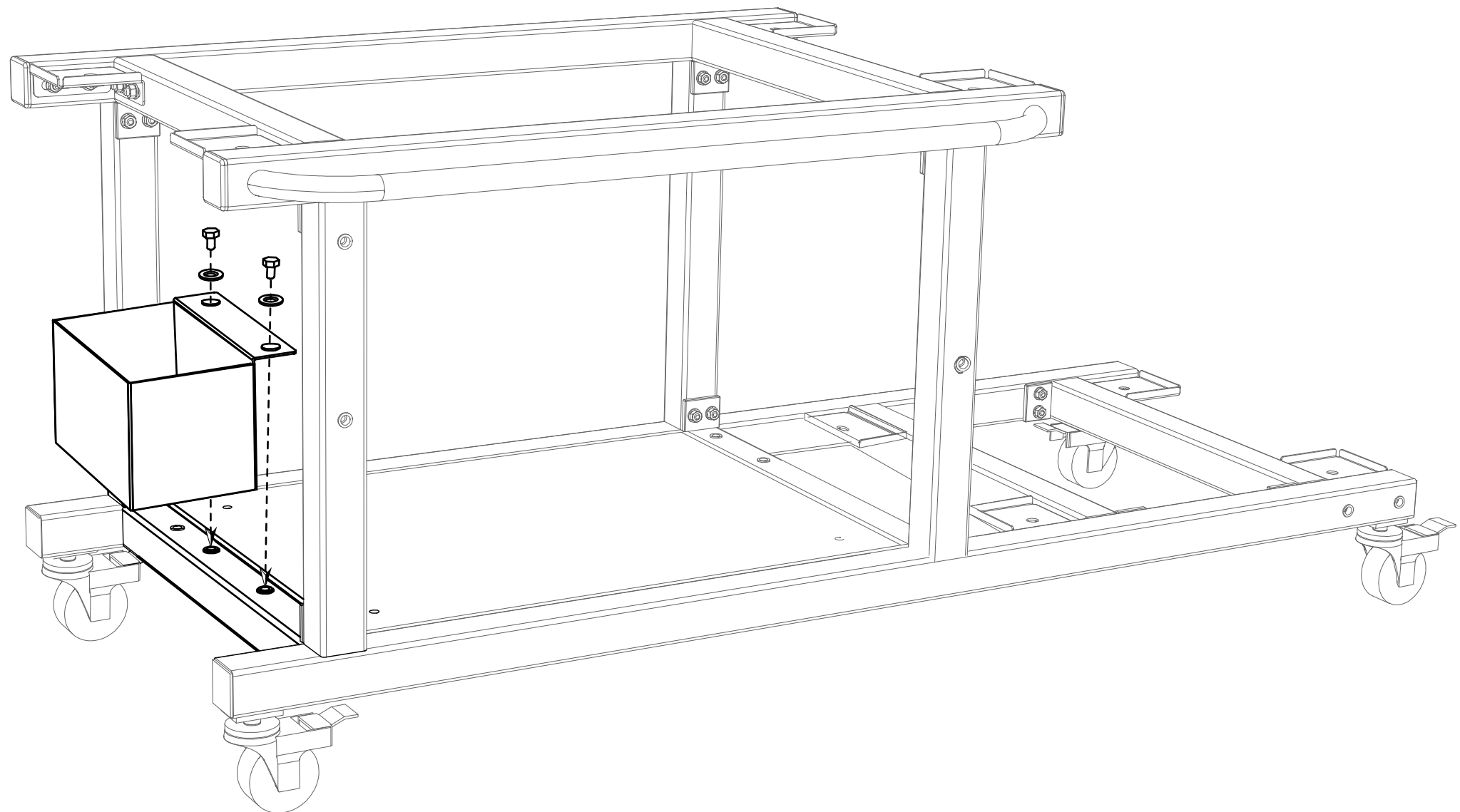
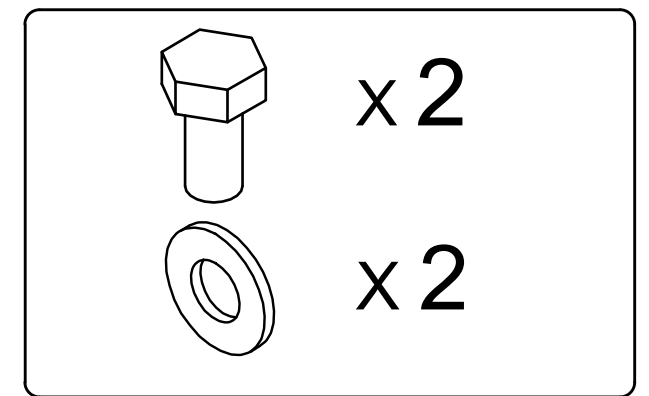
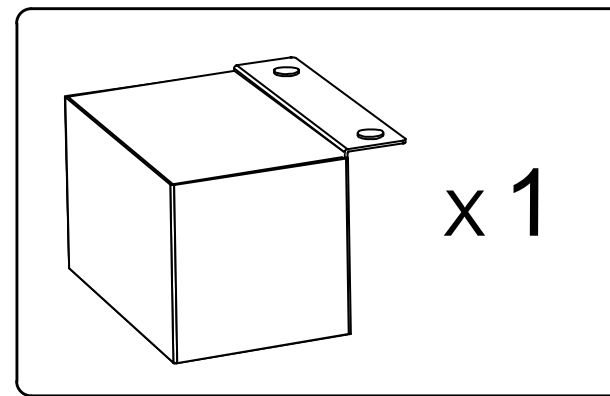
With the both front and back now joined and all nuts secured tight; flip the stand over onto its wheels.

**ADD THE BOARD TO
CREATE A LOWER SHELF**



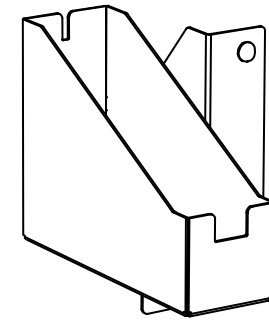
Locate the board and slide it onto the triangles on the lower stand section. Do this before you add the cleaning solution tank holder.

**ADD THE WASTE TANK
HOLDER TRAY**

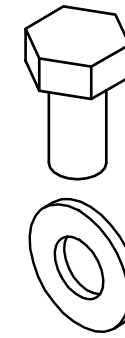


Take the waste tank holder and fasten it to the side using two of the provided bolts and washers on the top of the holder.

**ADD THE CLEANING
SOLUTION TANK
HOLDER**

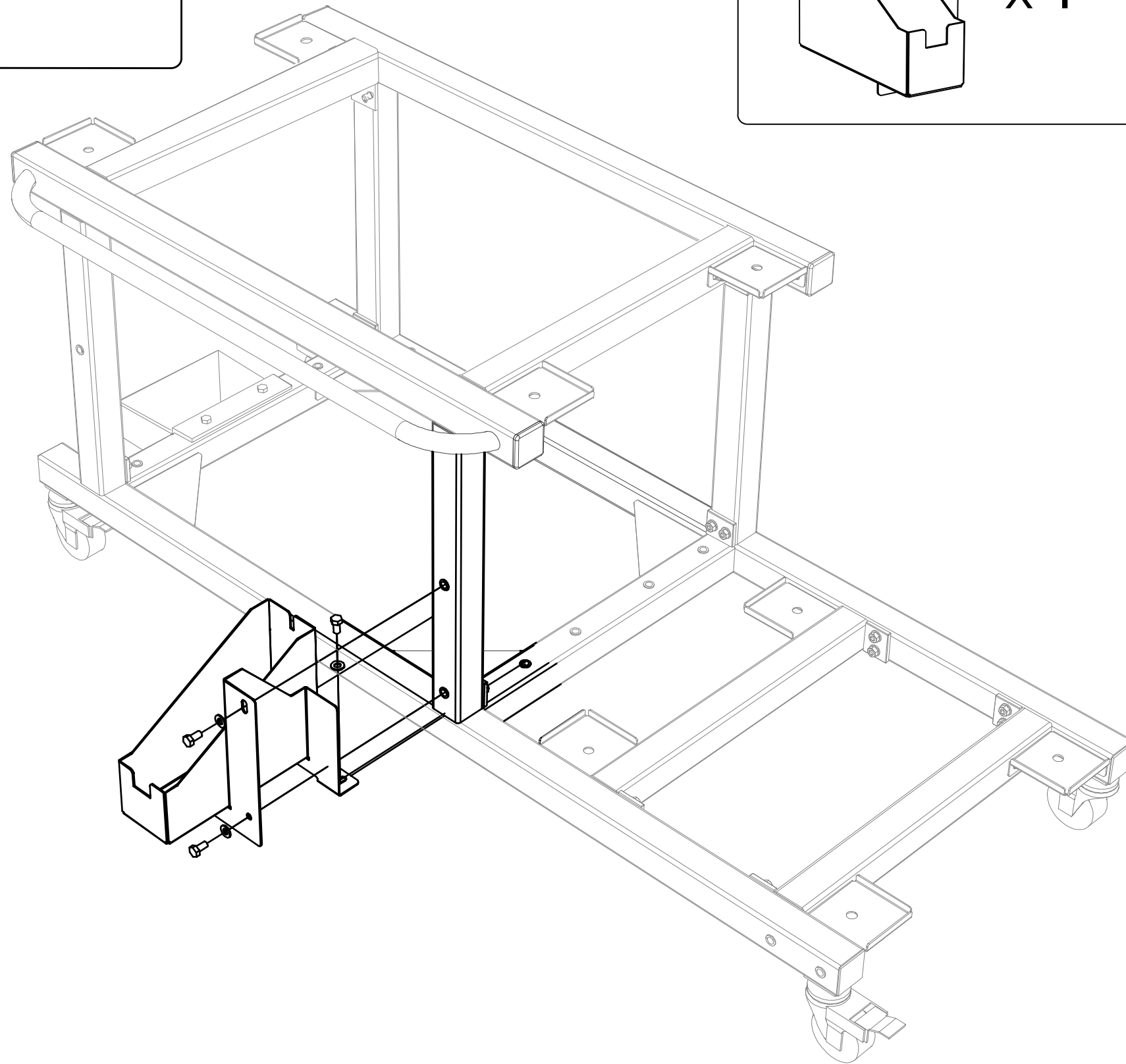


x 1



x 3

x 3



Take the cleaning solution tank holder and mount it onto the front of the stand. Note the holder has a sleeve like shape that goes around the bar and has a bolt hole that fastens behind it.